

AUTOMATIC LATTICE GIRDER PRODUCTION MACHINE



MAIN PARTS

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|---|-------------------------|
| 1 | Pay Off |
| 2 | Wire Straightening Unit |
| 3 | Zigzag Forming Unit |
| 4 | Welding Unit |
| 5 | Cutting System |
| 6 | Production Table |
| 7 | Control Unit |

AUTOMATIC LATTICE GIRDER PRODUCTION MACHINE SPECIFICATIONS

Welding Type	Resistance Welding
Welding Standard	RWMA
Control Unit	PLC
Length of Production Line	50m
Production Rate of Longitudinal Production	4-5 m/min
Electric Power	3 phased /380V/250 A

Automatic Lattice Girder Production Machine

PRODUCTION SPECIFICATIONS

Description	
$\varnothing A, \varnothing B$: Longitudinal Wire Diameter (mm)	Max10
Produced Lattice Length	2-12m with Multiplication of 40 cm
$\varnothing C$: Zigzag Wire Diameter (mm)	4-4.5
L:Lattice Grider pitch(cm)	20 cm
W:Lattice Grider Width(cm)	10
H:Lattice Grider Height(cm)	20,25

